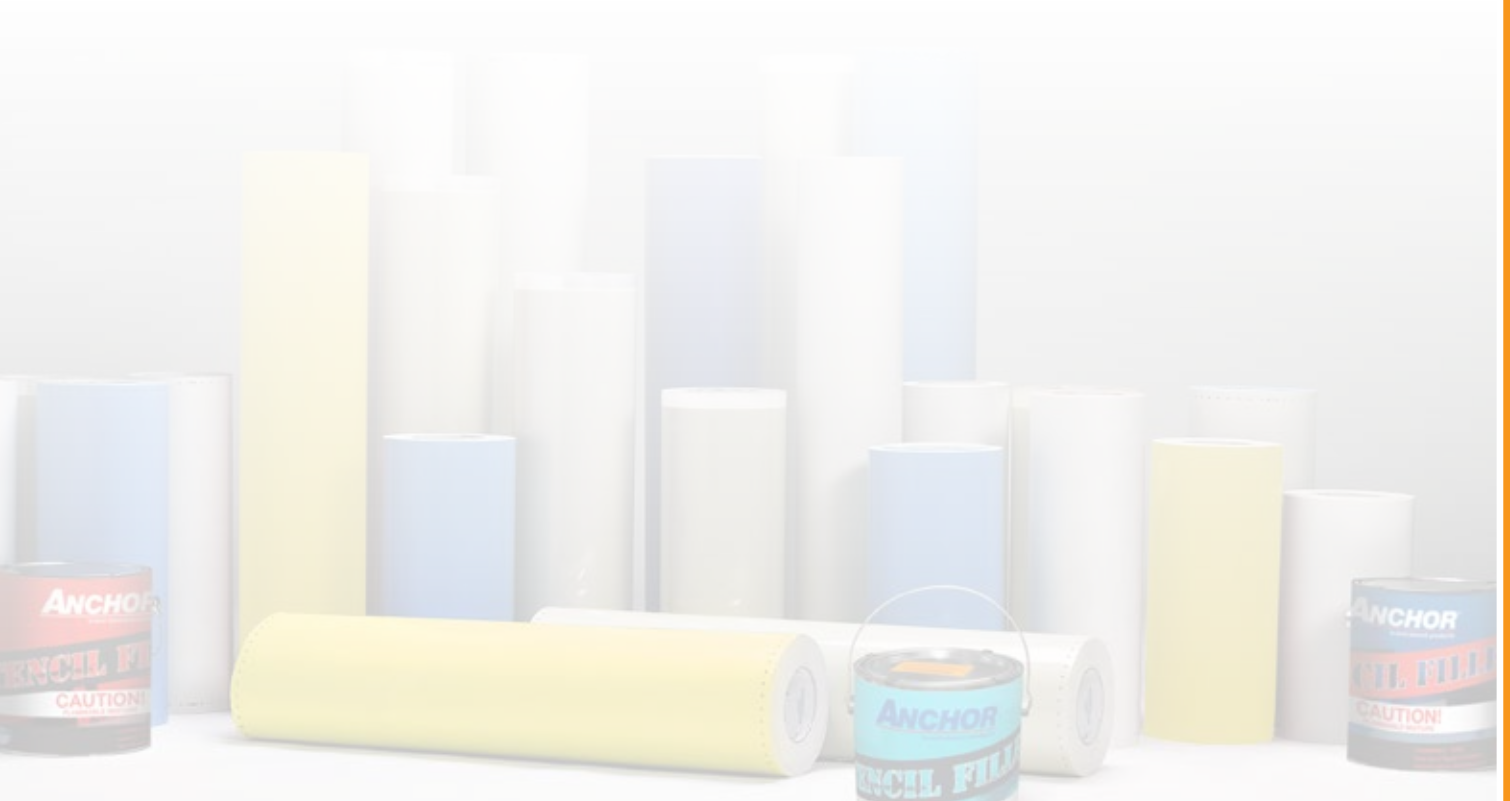




i tape



MEDIA BLAST STENCIL



ANCHOR
brand stencil products

ANCHOR GOLD

i tape



MEDIA BLAST STENCIL

Anchor® Stencil products have long been a leader in the monument stencil industry. These products continue to produce consistently high quality results. You'll find a variety of versatile stencils and fillers for every application imaginable. Anchor Stencils from IPG® provide superior blast resistance, precise and intricate design capabilities, clean transfers, smooth and accurate tracking and a convenient selection of sizes.

MARKETS

- Monument
- Signmaking



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Single-liner media blast stencil products ranging from medium to high tack with a variety of thickness and punch patterns to fit any sign and monument blasting need.



5 DOUBLE-LINER STENCILS

Anchor Gold™ double-liner rubber stencil offers an easy-to-recognize gold liner poly film between adhesive and rubber.



5 STENCIL FILLERS

Solvent-based and emulsion-based fillers for enhancing bond on any medium- or high-tack media blast stencil.



6 STENCIL GUIDELINES & PUNCHES

Photo guide for punch patterns plus tips and recommendations for the best results while using Anchor Stencil.



7 COMPLEMENTARY PRODUCTS

Masking tapes, flatback tapes, duct/cloth tapes, carton sealing tapes, double-coated tapes, polyethylene tapes, water-activated tapes, spray adhesive



ANCHOR SINGLE-LINER STENCIL

Anchor single-liner stencil offers a wide assortment of options for your memorial, mausoleum or columbarium sand blasting needs. Anchor's new 113 series is the latest addition to our monument stencil offering and is available for hand cut, friction fed, slot and track fed plotters. Anchor 111 has our thickest rubber backing for maximum depth etching and is hand cut for less wear on cutting dies. For our signage stencil offering and in applications where higher bond to the substrate is required, we offer a variety of single-liner stencils with an aggressive acrylic adhesive that provides additional strength and security.

SINGLE-LINER STENCIL

TYPE	STYLE	TOTAL THICKNESS (MILS)	LINER COLOR AND TYPE	ADHESIVE	PUNCH	RECOMMENDED SURFACES
Anchor 113 Series Stencil	113	40	Clear PET	Rubber	Hand Cut	Polished marble and granite
	113S	40	Clear PET	Rubber	Slot, Gerber	Polished marble and granite
	113T	40	Clear PET	Rubber	IBM	Polished marble and granite
APPLICATION TIP: Use with IPG®/Anchor® Filler #211						
Anchor Medium Tack Stencil	111	48	White HDP	Rubber	Hand	Superior shape carving on glass, marble and granite.
	117	40	Clear PET	Rubber	Slot, Gerber	Polished granite or marble, primed/painted wood, and HDU foam-board
APPLICATION TIP: After letters and designs are cut, they must be taped (recommendation: IPG 6100LPT) for transferring the stencil to stone. Use with IPG®/Anchor® Filler #211						
Anchor High Tack Stencil	125	42	Blue PET	Acrylic	Hand Cut	Raw/unfinished wood, HDU foam-board, brick, and rough stone
	116	39	Clear PET	Acrylic	Slot, Gerber	Raw/unfinished wood, HDU foam-board, brick, and rough stone
	155	41	Clear PET	Acrylic	Hand Cut	Polished marble or granite and glass
CAUTION: Styles 125, 116 and 155 are not recommended for use on some woods without first testing a sample piece; do not use on pre-painted, pretreated or glass surfaces.						

STYLE	WIDTH (IN)	LENGTH (YD)	ADHESIVE TACK	AVERAGE THICKNESS (MILS)	PUNCH				
					HAND CUT	HAND CUT TRIMMED EDGE	IBM	GERBER TRIMMED EDGE	SLOT*
113	12.5, 12.75, 15, 18.75, 25, 30	10	M	47	•				
113S	15, 30	10, 20	M	47				15	30
113T	15, 18.75, 25, 30	10	M	47			•		
111	12.75, 18.75, 21, 25, 30, 30.5	10	M	48	•				
117	15, 30	10	M	40				15	30
125	12.5, 18.75, 25	10	H	40	•				
116	15, 30	10	H	39				15	30
155	19.875, 24, 30	10	H	41	30	19-7/8, 24		30	

*30" Slot pattern width will fit only Gerber® #750 plotter machines. 15" punch pattern will track and process on both IBM® and Gerber® pattern cutters.

ANCHOR DOUBLE-LINER STENCIL

DOUBLE-LINER STENCIL

TYPE	STYLE	TOTAL THICKNESS (MILS)	LINER COLOR AND TYPE	ADHESIVE	PUNCH	RECOMMENDED SURFACES
Anchor Gold Series Stencil	790Y	46	Yellow PET/Clear PET	Rubber	Hand	Granite and marble
	790YS	46	Yellow PET/Clear PET	Rubber	Slot, Gerber	Granite and marble
	790YT	46	Yellow PET/Clear PET	Rubber	Track, IBM	Granite and marble
APPLICATION TIP: Use with IPG/Anchor Filler #223 or #333.						

STYLE	WIDTH (IN)	LENGTH (YD)	ADHESIVE TACK	AVERAGE THICKNESS (MILS)	PUNCH			
					HAND CUT	IBM	GERBER TRIMMED EDGE	SLOT*
790Y	12.75, 15, 18.75, 25, 30	10	M	47	•			
790YS	15, 30	10, 20	M	47			15	30
790YT	15, 18.75, 25, 30	10	M	47		•		

*15" pattern will track and process on both IBM® and Gerber® pattern cutters. 30" pattern width will fit only Gerber® #750 plotter machines.

STENCIL FILLERS

Filler is formulated to work with the stencil adhesive to create a better bond to the substrate during media blast. The extra bond protects the small intricate designs and helps them stay attached to the substrate and not lift when high pressure is used. Anchor offers two types of filler: for high tack, hand cut products, #211; and for medium tack, machine cut products, #223.

STYLE	DESCRIPTION
#211	A high tack adhesive designed for use with stencil 111; on polished surfaces it is recommended that a light coat be applied; for best results on frosted, axed or steeled surfaces, apply two coats.
#223	A medium tack adhesive designed for use with stencil 129Y, 790Y, 790YS, 790YT and 791YT; on polished surfaces it is recommended that a light coat be applied; for best results on frosted, axed or steeled surfaces, apply two coats.
#333	A latex based filler that can be water-washable designed for use with medium tack media blast stencil; CAUTION: Do not let the product freeze.

CAUTION: Products contain toluene and heptane which are flammable. Use proper work hygienic practices to minimize exposure to liquids, vapors and fumes. Refer to product MSDS for additional health and safety information.

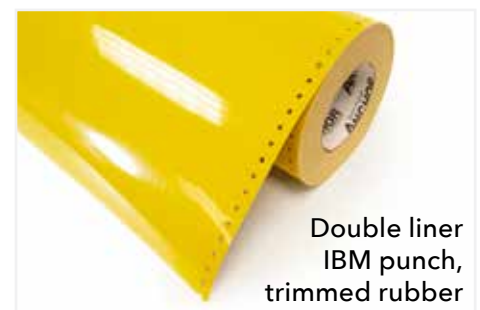
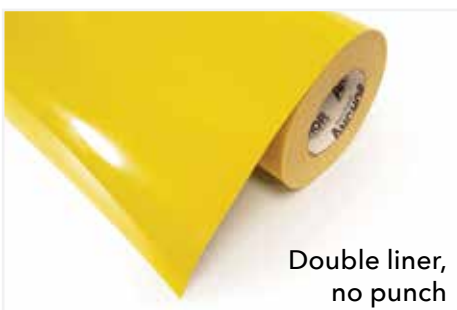


MEDIA BLAST STENCIL GUIDELINES

IPG® is Committed to Providing Superior Products that Offer:

- A flexible product line designed for use by hand, machine or computer-cutting applications
 - Excellent shape carving ability for precise detailing on even the most intricate designs
 - Superior blast resistance prevents burning under the most intense blasting
 - Cleaner transfer of artwork to stencil and easy-release liner increase efficiency in the production process
 - Easier cutting translates into less wear on knives and cutting dies; increases durability and requires fewer replacements
 - Stencil construction provides for smooth and accurate tracking through cutting machine; minimizes waste and lost production time
 - Product styles available in a variety of widths and lengths to fit all computer cutters; expanded roll size maximizes unattended cutting time
-
- High-tack stencils are designed for use on raw substrates. **DO NOT USE** on pre-treated or glass surfaces.
 - High-tack stencils have a water-based acrylic adhesive designed for bonding to rough surfaces
 - Medium-tack stencils have a petroleum-based adhesive designed for bonding to smooth surfaces
 - Medium-tack stencils are designed for use on primed or pre-painted substrates, glass, synthetic stone, ceramic tile and plastic
 - Always use a 60° blade when cutting stencils with plotters
 - Double-liner stencils have an extra liner layer to help hold the centers of letters/designs while transferring from computer to substrate

PUNCHES

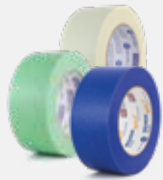


COMPLEMENTARY PRODUCTS

MASKING TAPE

Intertape® brand masking tapes are designed for superior performance in a variety of applications such as paint masking, holding, light-duty, splicing, bundling, packaging and many more.

Suggested: PT14, PT8, 513



CARTON SEALING TAPE

Intertape® brand HOT MELT carton sealing tapes feature superior adhesion properties, holding force, tensile strength and easy unwind ensure consistent, reliable seals to a variety of corrugated and linerboard boxes.

Suggested: 7100, 6100



FLATBACK TAPE

Intertape® brand flatback tapes are designed for a variety of packaging, splicing and tabbing applications, providing a quick, positive seal under a wide range of temperature and humidity conditions.

Suggested: 534, 582



DOUBLE-COATED TAPE

Intertape® brand double-coated tapes feature an extremely aggressive tack. Ideal for many industrial uses such as mounting, adhering and bonding applications.

Suggested: ATA200, ATA400, AFT200, AFT450, SGAFT450



DUCT/CLOTH TAPE

IPG® offers a full range of cloth tapes to satisfy even the most demanding requirements and industry standards.

Suggested: AC50, AC20



POLYETHYLENE TAPE

IPG's polyethylene tape is manufactured to be durable and to withstand the most demanding conditions. Common applications include seaming, sealing & splicing, surface protection, vapor barrier, preservation and more.

Suggested: PE34, PE35, PE7, PE8, PE9



WATER-ACTIVATED TAPE

Water-activated tape bonds instantly to both virgin and recycled fiber surfaces and therefore, generates an immediate destructive bond resulting in a tamper evident package.

Suggested: 260, 280, 285



AC50 SPRAY ADHESIVE

Designed to assist bonding to several surfaces, which include wood, concrete and sheet metal. Contains no methyl chloride or CFCs; 41 PSI shear strength.





CORPORATE PROFILE

Headquartered in Sarasota, Florida, IPG is a global provider of packaging and protective solutions across a diversified set of geographies and end-markets. The Company develops, manufactures, and sells a variety of solutions including paper and film-based pressure-sensitive and water-activated tapes, stretch and shrink films, protective packaging, woven and non-woven products and packaging machinery.

NORTH AMERICA

- | | | |
|----------------------|-------------------|--------------------|
| 1. Ansonia, CT | 8. Carlstadt, NJ | 14. Everetts, NC |
| 2. Atlanta, GA | 9. Carrollton, TX | 15. Marysville, MI |
| 3. Bardstown, KY (2) | 10. Chicago, IL | 16. Menasha, WI |
| 5. Blythewood, SC | 11. Corona, CA | 17. Midland, NC |
| 6. Brighton, CO | 12. Cornwall, ON | 18. Montreal, QC |
| 7. Carbondale, IL | 13. Danville, VA | 19. Sarasota, FL |

EUROPE

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|---------------------|------------------------|
| 20. Schaumburg, IL | 25. Flensburg, Germany |
| 21. Springfield, OH | 26. Porto, Portugal |
| 22. Toronto, ON | 27. Soest, Germany |
| 23. Tremonton, UT | 28. Widnes, UK |
| 24. Truro, NS | |

ASIA

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|--------------------------|
| 29. Chopanki, India |
| 30. Daman, India |
| 31. Dahej, India |
| 32. Jiangmen City, China |
| 33. Karoli, India |

