

i tape with



# AUTO H2O

## USA 2024-WAT UNIFORM SEMI-AUTOMATIC WAT CASE SEALER

It is widely acknowledged that a case sealed with water-activated tape has the most secure closure. Due to changes in the corrugate industry, the need for a bond that will stick to high-recycled content corrugate to provide a more secure closure has created a demand for an automated water activated case sealer. IPG's innovation and commitment to being the market leader in water-activated carton sealing tape has engineered a solution.

Through innovation and technology, Interpack™ has developed a water-activated case sealer that addresses all the previous unfulfilled needs of the market.

- High throughput speeds
- Low maintenance
- Low cost

Now, closing cartons with water-activated tape can be faster and easier than ever before.

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized Regular Slotted Containers (RSC).

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.

### FEATURES & BENEFITS

- Twin 1/3 HP gear motors process heavy cases for 24/7 operation
- New patented roller-style adhesive activation technology self cleans for less maintenance
- Easy loading bottom tape roll with pneumatic carriage
- Simplicity of the tape head assemblies makes it easy to thread the tape roll
- Double wipe down provides an extra secure seal
- Adjustable tape leg lengths
- Large up to 4,500' tape rolls for fewer roll changes
- Slide & lock case height adjustment for quick case size set up
- Side belt drive captures the case between two moving belts for processing stability
- Color coded indicator assures proper spacing between cases
- Powered tape unwind for high output line speeds
- Easy tape head access for routine maintenance

**SCAN TO  
WATCH THE  
VIDEO!**



These machines are engineered to include:

- Creative design provides world class features
- Built to last with heavy duty construction for 24/7 operation
- Ergonomic, user-friendly operation and case size set up



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Min Case (L x W x H)	Max Case (L x W x H)	Case Weight	Belt Speed	Electric	Pneumatic	Tape Width	Conveyor Height	Machine Weight	Machine Dimensions (L x W x H)
6" x 6" x 5"	Inf x 20" x 24"	0 - 85 lbs	72 ft/min	110v., 1ph., 60hz., 10.6A., (2 x 1/2 HP)	9cfm at 90psi	48 - 78 mm (2" - 3 1/8")	24" - 30"	950 lbs crated	81" x 54" x 88.5"

Easy tape threading



Powered tape unwind



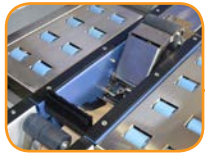
Large tape rolls up to 4,500'



Easily removable tape head



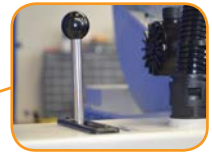
Powerful twin 1/2HP gear motors



Double wipe-down of tape legs and center seam



Easy tape roll replacement



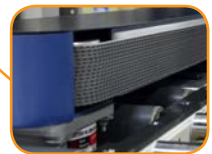
Slide & lock upper head adjustment



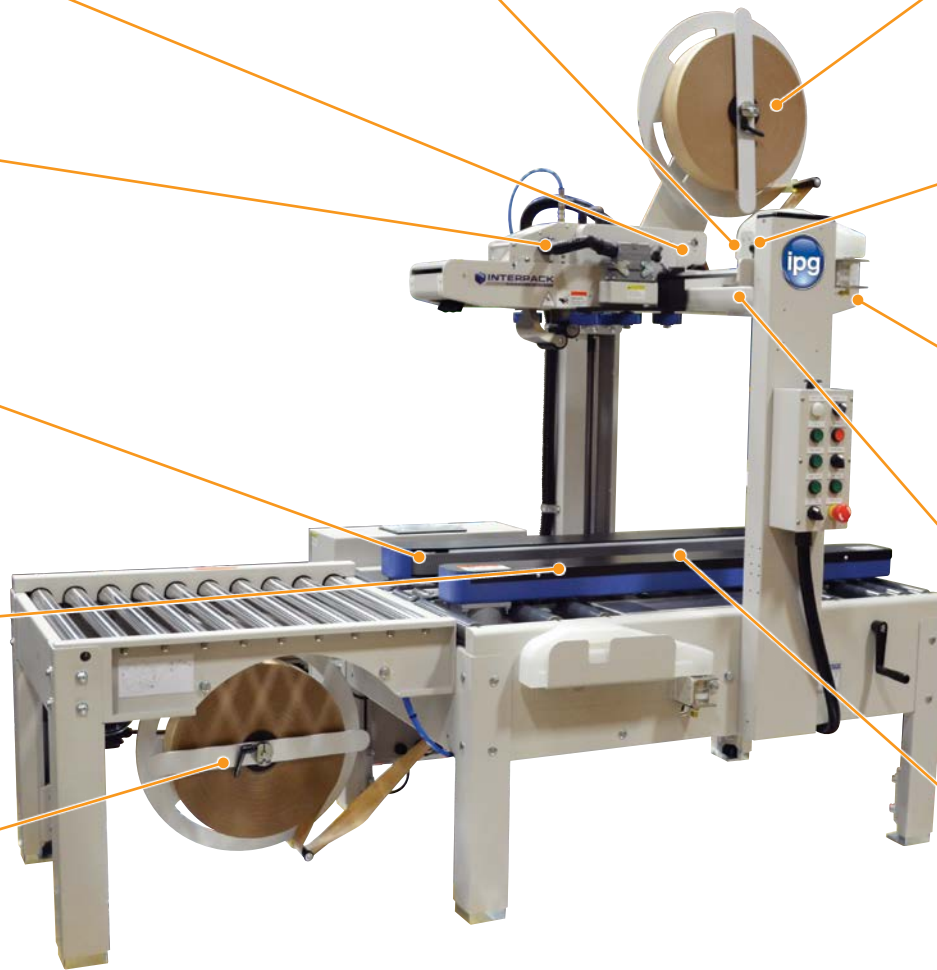
Color coded indicator assures proper spacing between cases



Adhesive activation with patented roller technology



Premium side belt drive



## OPTIONS & ACCESSORIES



Heavy-duty casters



Tape head spare parts kit



In-feed table



IPG® offers both paper and reinforced water-activated tapes in a variety of roll lengths. Water-activated tapes are available in many stock prints or can be customized with logos, QR codes, handling instructions or other messages. Contact your authorized IPG® distributor for details.